

Short description of Material:

This polyamide mixture is static cast from laurinelactam and caprolactam. Compared to pure PA 6 G it has better impact and shock resistance as well as less moisture absorption. This material also stands out because it has improved creep resistance and higher elasticity.

Application examples:

- gears
- geared bars
- pinions
- rolls with long downtimes

Colours: natural, black

Mechanical values

		Dry / humid	
Density	ISO 1183	1,12	g / cm ³
Yield stress	ISO 527	80 / 55	MPa
Elongation due to tearing	ISO 527	55 / 120	%
Modulus of elasticity resulting from tensile test	ISO 527	2.500 / 1.500	MPa
Modulus of elasticity resulting from bending test	ISO 178	2.800 / 1.800	MPa
Flexural strength	ISO 178	135 / 55	MPa
Impact strength ¹⁾	ISO 179	o.B.	kJ/m ²
Notched-bar impact strength	ISO 179	> 12 / o.B.	kJ/m ²
Ball indentation hardness H _{358/30}	ISO 2039-1	140 / 100	MPa
Creep rate stress at 1% elongation ²⁾	DIN 53 444	> 15	MPa
Sliding friction coefficient against steel (dry running) ³⁾	—	0,36 / 0,42	—
Sliding wear against steel (dry running) ³⁾	—	0,12	µm/km

Thermal values

Melting temperature	ISO 3146	+ 220	°C
Thermal conductivity	DIN 52 612	0,23	W / (K · m)
Specific thermal capacity	—	1,7	J / (g · K)
Coefficient of linear expansion ⁴⁾	—	7 - 8	10 ⁻⁵ · K ⁻¹
Operating temperature range (long-term) ⁵⁾	—	- 40 / + 105	°C
Operating temperature range (short-term) ⁵⁾	—	+ 160	°C
Fire behaviour	UL 94	HB	—

Electrical values

Dielectric constant ⁶⁾	IEC 250	3,7	—
Dielectric loss factor ⁶⁾	IEC 250	0,03	—
Specific volume resistance	IEC 93	10 ¹⁵ / 10 ¹²	Ω · cm
Surface resistance	IEC 93	10 ¹³ / 10 ¹²	Ω
Dielectric strength	IEC 243	50 / 20	KV/mm
Creep current resistance	IEC 112	KA 3c / KA 3b	—

Miscellaneous data

Moisture absorption in normal climate until saturated	DIN 53 715	1,9	%
Water absorption until saturated	ISO 62	5,8	%

¹⁾: Measured with a pendulum impact testing machine 0,1 DIN 51 222

²⁾: Tension resulting in 1% total elongation after 1.000 h

³⁾: against steel, hardened and ground, P = 0,05 MPa, V = 0,6 m/s, t = 60 °C near running surface

⁴⁾: For a temperature range of + 23 °C to + 60 °C

⁵⁾: Experience values established with finished parts that are not under any stress in heated air, depending on the type and form of heat exposure, short-term = max. 1 h, long-term = months

⁶⁾: at 10⁶ Hz

w.b. = without breakage
 1 MPa = 1 N/mm²
 1 g/cm³ = 1.000 kg/m³
 1 kV/mm = 1 MV/m

Licharz GmbH

Industriepark Nord 15

D - 53567 Buchholz/Germany

Phone: ++49 / (0) 26 83 / 9 77 -0

Fax: ++49 / (0) 26 83 / 9 77 -111

Internet: www.licharz.de

E-Mail: info@licharz.de