

Short description of Material:

An amorphous, glass clear thermoplastic with higher hardness and mechanical strength, good creep resistance and very high impact resistance also at low temperatures. PC offers very good dimensional stability.

Application examples:

- spools
- equipment housings
- sight glasses
- valve housings
- precision engineered parts

Colours: natural (glass clear)

Mechanical values

		dry	
Density	ISO 1183	1,20	g / cm ³
Yield stress	ISO 527	60	MPa
Elongation due to tearing	ISO 527	80	%
Modulus of elasticity resulting from tensile test	ISO 527	2.300	MPa
Modulus of elasticity resulting from bending test	ISO 178	2.200	MPa
Flexural strength	ISO 178	95	MPa
Impact strength ¹⁾	ISO 179	o.B.	kJ/m ²
Notched-bar impact strength	ISO 179	> 25	kJ/m ²
Ball indentation hardness H _{358/30}	ISO 2039-1	100	MPa
Creep rate stress at 1% elongation ²⁾	DIN 53 444	40	MPa
Sliding friction coefficient against steel (dry running) ³⁾	—	0,55	—
Sliding wear against steel (dry running) ³⁾	—	22,0	µm/km

Thermal values

Melting temperature	ISO 3146	+ 230	°C
Thermal conductivity	DIN 52 612	0,21	W / (K · m)
Specific thermal capacity	—	1,17	J / (g · K)
Coefficient of linear expansion ⁴⁾	—	6 - 7	10 ⁻⁵ · K ⁻¹
Operating temperature range (long-term) ⁵⁾	—	- 40 / + 110	°C
Operating temperature range (short-term) ⁵⁾	—	+ 140	°C
Fire behaviour	UL 94	V - 2	—

Electrical values

Dielectric constant ⁶⁾	IEC 250	3,0	—
Dielectric loss factor ⁶⁾	IEC 250	0,006	—
Specific volume resistance	IEC 93	10¹⁷	Ω · cm
Surface resistance	IEC 93	10¹⁵	Ω
Dielectric strength	IEC 243	32	KV/mm
Creep current resistance	IEC 112	KA 1	—

Miscellaneous data

Moisture absorption in normal climate until saturated	DIN 53 715	0,2	%
Water absorption until saturated	ISO 62	0,36	%

¹⁾: Measured with a pendulum impact testing machine 0,1 DIN 51 222

²⁾: Tension resulting in 1% total elongation after 1.000 h

³⁾: against steel, hardened and ground, P = 0,05 MPa, V = 0,6 m/s, t = 60 °C near running surface

⁴⁾: For a temperature range of + 23 °C to + 60 °C

⁵⁾: Experience values established with finished parts that are not under any stress in heated air, depending on the type and form of heat exposure, short-term = max. 1 h, long-term = months

⁶⁾: at 10⁶ Hz

w.b. = without breakage
 1 MPa = 1 N/mm²
 1 g/cm³ = 1.000 kg/m³
 1 kV/mm = 1 MV/m

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